

**Amendments to the Claims:**

**Claims 1-8 (cancelled)**

9. (currently amended) A support member for a high pressure filtration semipermeable membrane,

    said support member comprising a nonwoven fabric,

    said nonwoven fabric comprising

    a polyester fiber having a double refraction ( $\Delta n$ ) of 0.170 or more, a heat shrinkage stress at 200°C of 0.10-0.60 g/d, and a mean single fiber fineness of 1.0-6.5 denier, and

    said nonwoven fabric having a mean value of breaking length at an elongation of 5% in a lengthwise direction (MD) and a crosswise direction (CD) of 4.0 km or more ~~and, having an air permeability of 0.2-5.0 cc/cm<sup>2</sup>•s, and having a pore size (maximum pore diameter) of 42  $\mu$ m or less,~~

the support member being used in contact with the semipermeable membrane.

10. (previously presented) The support member according to claim 9, wherein said nonwoven fabric contains said polyester fiber in an amount of 30-70% by weight.

11. (previously presented) The support member according to claim 9, wherein said polyester fiber is poly(alkylene arylate) comprised of a diol unit selected from an ethylene glycol unit and a 1,4-butanediol unit and a dicarboxylic acid unit selected from a terephthalic acid unit and a naphthalenedicarboxylic acid unit.

12. (previously presented) A process for preparing a support member for a semipermeable membrane, which comprises:

- (i) forming a monolayered paper web comprising a polyester fiber having a double refraction ( $\Delta n$ ) of 0.170 or more and a heat shrinkage stress at 200°C of 0.10-0.60 g/d, and a heat weldable binder fiber in a weight ratio of 70:30-30:70, and
- (ii) subjecting the monolayered paper web to a heat treatment under pressure to bind the fibers to each other.

13. **(previously presented)** The process according to claim 12, which further comprises

- (iii) laminating a second monolayered paper web or other fibrous web on the heat-treated monolayered paper web, and then
- (iv) subjecting the laminated webs to a heat treatment under pressure to bind the webs together.

14. **(previously presented)** The process according to claim 12, wherein the heat weldable binder fiber is a polyester fiber.

15. **(previously presented)** A process for preparing a support member for a semipermeable membrane, which comprises:

- (i) forming a monolayered paper web comprising a polyester fiber having a double refraction ( $\Delta n$ ) of 0.170 or more and a heat shrinkage stress at 200°C of 0.10-0.60 g/d, and a heat weldable binder fiber, in a weight ratio of 70:30-30:70, and
- (ii) laminating a second monolayered paper web or other fibrous web on the monolayered paper web, and then
- (iii) subjecting the laminated webs to a heat treatment under pressure to bind the webs together.

16. **(previously presented)** The process according to claim 15, wherein the heat weldable binder fiber is a polyester fiber.

17. **(previously presented)** A semipermeable membrane comprising a semipermeable film formed on a side of the support member according to claim 9.

18. **(currently amended)** A high pressure filtration nonwoven fabric, comprising a polyester fiber having a double refraction ( $\Delta n$ ) of 0.170 or more, a heat shrinkage stress at 200°C of 0.10-0.60 g/d, and a mean single fiber fineness of 1.0-6.5 denier, and said nonwoven fabric having a mean value of breaking length at an elongation of 5% in a lengthwise direction (MD) and a crosswise direction (CD) of 4.0 km or more and, having an air permeability of 0.2-5.0 cc/cm<sup>2</sup>•s, and having a pore size (maximum pore diameter) of 42  $\mu$ m or less,  
the nonwoven fabric being used in contact with the semipermeable membrane.